## Welded Tube

## CASING TECHNICAL DATA SHEET 9.625 x 0.472 HCL80 Long Round

Reviewed by: Sr. Quality Engineer Approved by: Corporate Director-QEHS

TDS Date (MM/DD/YY) 7-17-25			
PIPE BODY DATA	Unit	Imperial	Metric
Nominal Outside Diameter	in	9.625	244.48
Nominal Wall Thickness	in	0.472	11.99
Remaining Body Wall (RBW)		95.0%	95.0%
Type of Thread		Long Round	Long Round
Grade		HCL80	HCL80
Coupling Type		11th Edition	11th Edition
Label Weight		47.00	47.00
Plain End Weight	lb/ft	46.18	68.75
Pipe Minimum Yield	ksi	80	552
Pipe Maximum Yield	ksi	95	655
Pipe Minimum Tensile	ksi	95	655
Standard Drift Diameter (min)	in	8.525	216.53
Alternate Drift Diameter (min)	in	N/A	N/A
Pipe Body Plain End Yield	lb	1,086,000	492,600
Pipe Body Internal Yield	psi	7,450	51,370
Collapse Pressure - Standard	psi	N/A	N/A
Collapse Pressure - High	psi	5,740	39,580
CONNECTION DATA			
Coupling Minimum Yield	ksi	80	552
Coupling Maximum Yield	ksi	95	655
Coupling Minimum Tensile	ksi	95	655
Coupling or Joint Outside Diameter (nom)	in	10.625	269.88
Coupling Thread Fracture Strength	1b	1,811,000	821,460
Pipe Thread Fracture Strength	1b	1,032,000	468,110
Pull Out Strength	1b	893,000	405,060
Nominal Make-Up Torque or Make-up Torque Range	ft-lb	8,930	12,110
Coupling Internal Yield	psi	9,630	66,400
nternal Yield of Joint	psi	7,450	51,370
VELDED TUBE GENERAL INPUT CRITERIA			
Coupling Color Code		Red	
Coupling Color Code for the Band		One Brown	
Pipe Color Code Identification	2" Band(s)	One Red, One Brown	
Additional Color Band (approx.10' from box end)		Blue	

Note:

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